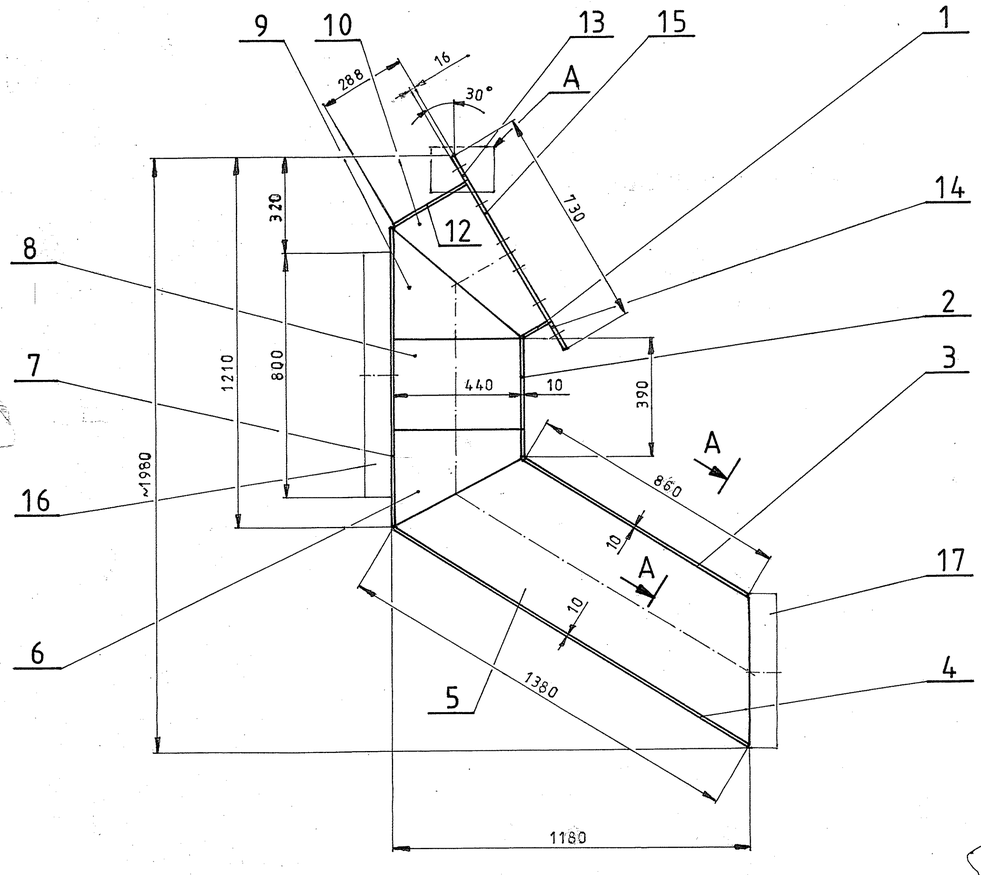
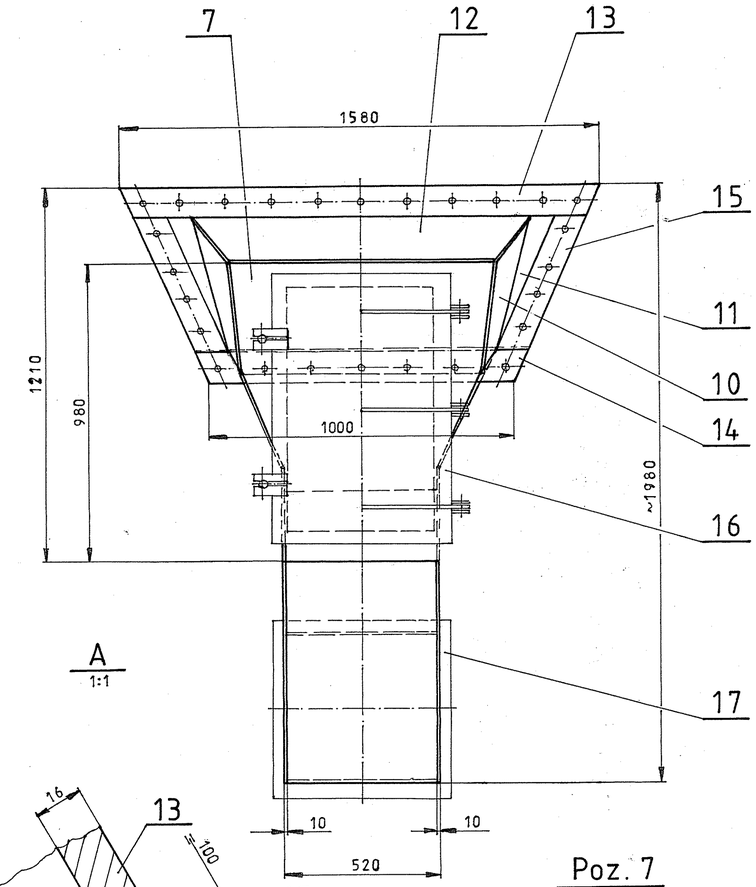
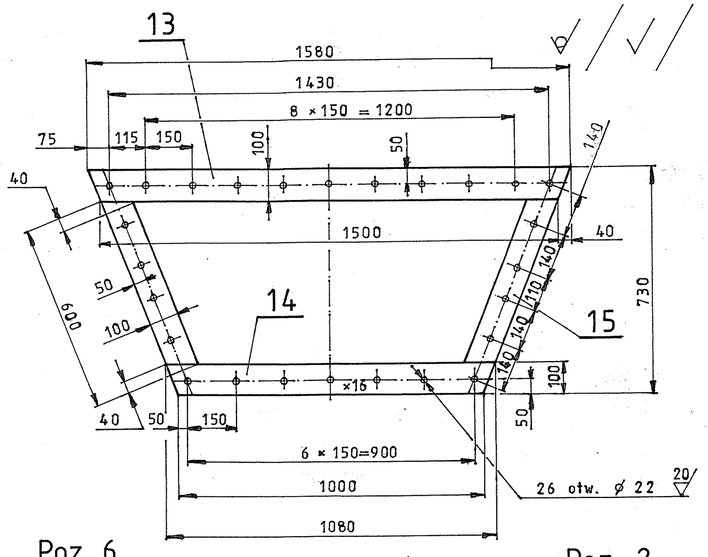


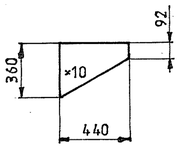


A
1:1

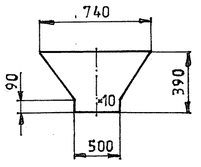
Poz. 7



Poz. 6
1:20

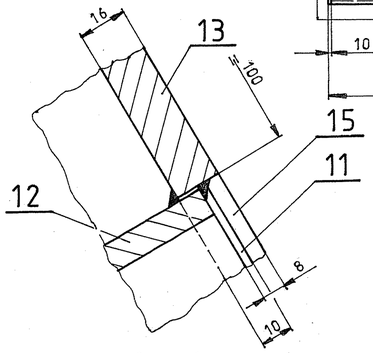


Poz. 2
1:20

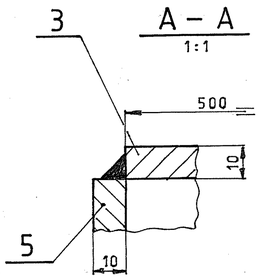


Uwaga:

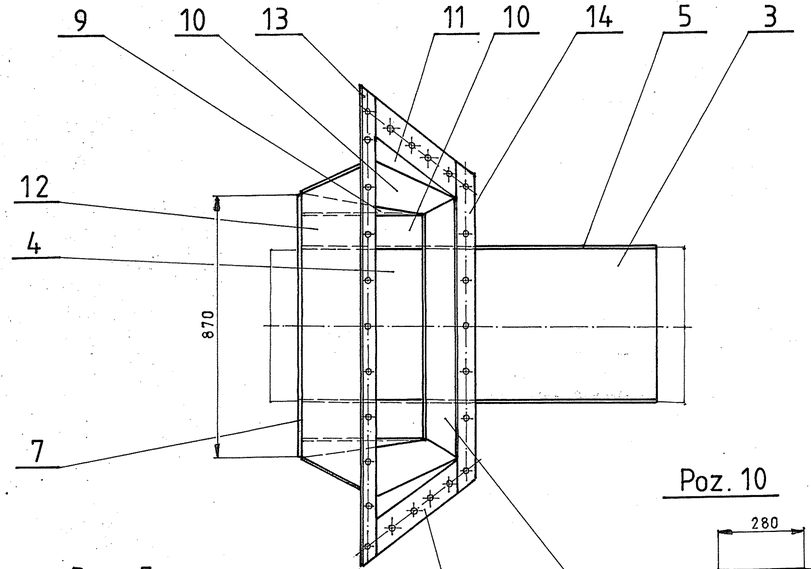
1. Całość spawać spoiną pachwinową ciągłą 0,7 cieńszego elementu oraz 8 K poz. 13, 14, 15
2. Konstrukcję zabezpieczyć antykorozyjnie



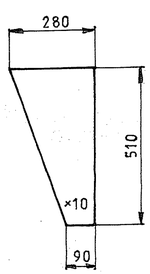
A – A
1:1



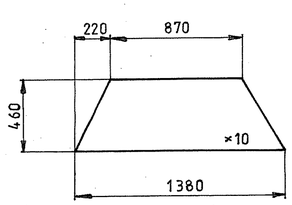
Poz. 10

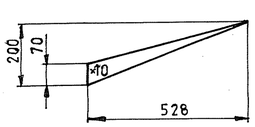


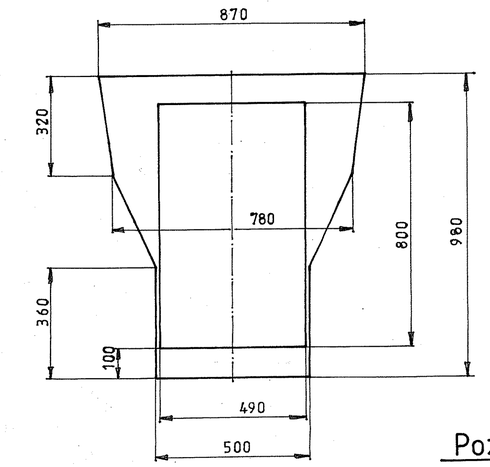
Poz. 5
1:20



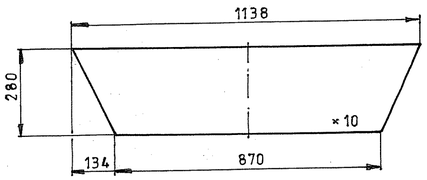
Poz. 11



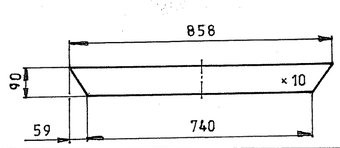




Poz. 12



Poz. 1



Poz.	Nazwa części	Ilość	Materiał	Nr normy lub rys.	jedn.	sumar.
					Masa	
17	Drzwi wyczystkowe 500 × 500	1	wg	II/B-135-00a	40,0	40,0
16	Drzwi wyczystkowe 500 × 800	1	wg	II/B-135-00a	60,0	60,0
15	Pręt płaski 100 × 16 × 600	2	St3SX	PN-84/H-93000	8,0	16,0
14	Pręt płaski 100 × 16 × 1080	1	St3SX	PN-84/H-93000	14,0	14,0
13	Pręt płaski 100 × 16 × 1580	1	St3SX	PN-84/H-93000	20,0	20,0
12	Blacha gr. 10 × 280 × 1138	1	St3SX	PN-83/H-92120	25,0	25,0
11	Blacha gr. 10 × 70 × 520	2	St3SX	PN-83/H-92120	3,0	6,0
10	Blacha gr. 10 × 260 × 508	2	St3SX	PN-83/H-92120	10,0	20,0
9	Blacha gr. 10 × 335 × 440	2	St3SX	PN-83/H-92120	6,0	12,0
8	Blacha gr. 10 × 320 × 440	2	St3SX	PN-83/H-92120	11,0	22,0
7	Blacha gr. 10 × 870 × 980	1	St3SX	PN-83/H-92120	20,0	20,0
6	Blacha gr. 10 × 360 × 440	2	St3SX	PN-83/H-92120	12,0	24,0
5	Blacha gr. 10 × 460 × 1380	2	St3SX	PN-83/H-92120	50,0	100,0
4	Blacha gr. 10 × 500 × 1380	1	St3SX	PN-83/H-92120	53,0	53,0
3	Blacha gr. 10 × 500 × 860	1	St3SX	PN-83/H-92120	34,0	34,0
2	Blacha gr. 10 × 390 × 740	1	St3SX	PN-83/H-92120	23,0	23,0
1	Blacha gr. 10 × 90 × 858	1	St3SX	PN-83/H-92120	6,0	6,0

Masa całk. 435,0

		Data	Nazwiska	Podpis
Projekt.				
Oprac.		04.2012	mgr inż. K. Fabiś	
Kreślił				
Sprawdz.				
Zatwier.				
Zastęp. przez	PSK			
Zmiana				

Podziałka 1:10

KOMORA DMUCHOWA II

Nr rys. II/B-148-00

Wsk. arch. 1-3732

Należy do rys.

HUTA CYNKU „Miasteczko Śląskie" – Miasteczko Śląskie

Ark./Aszy