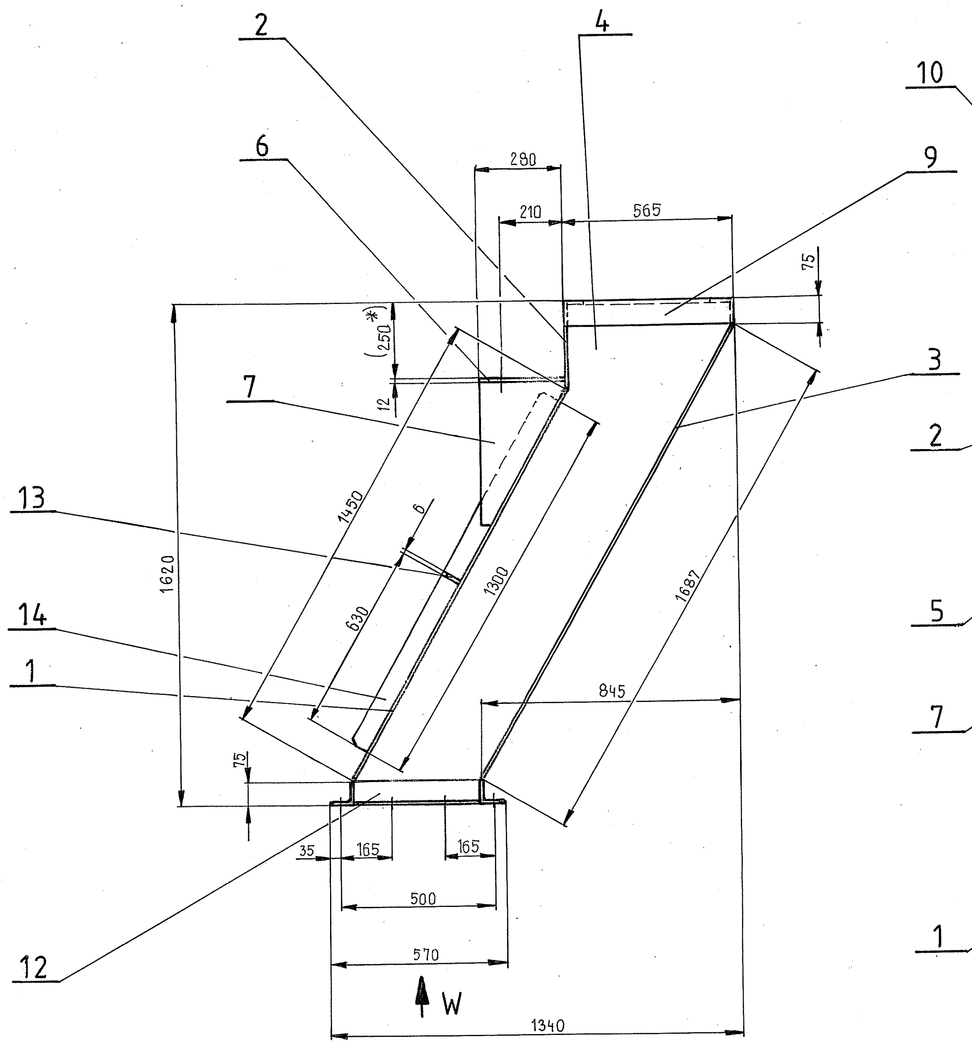
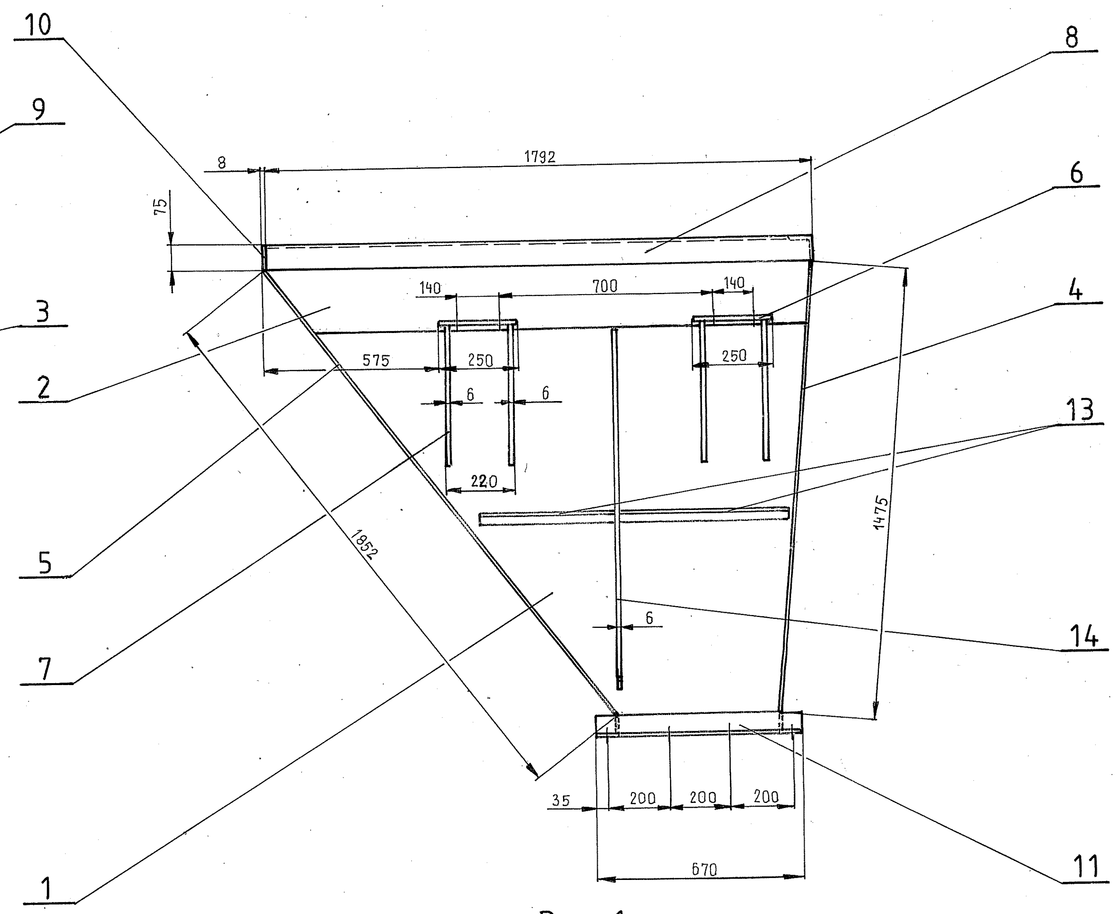
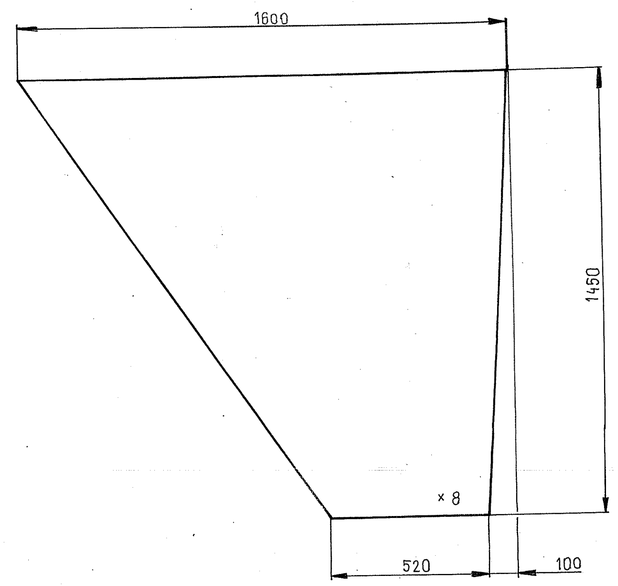
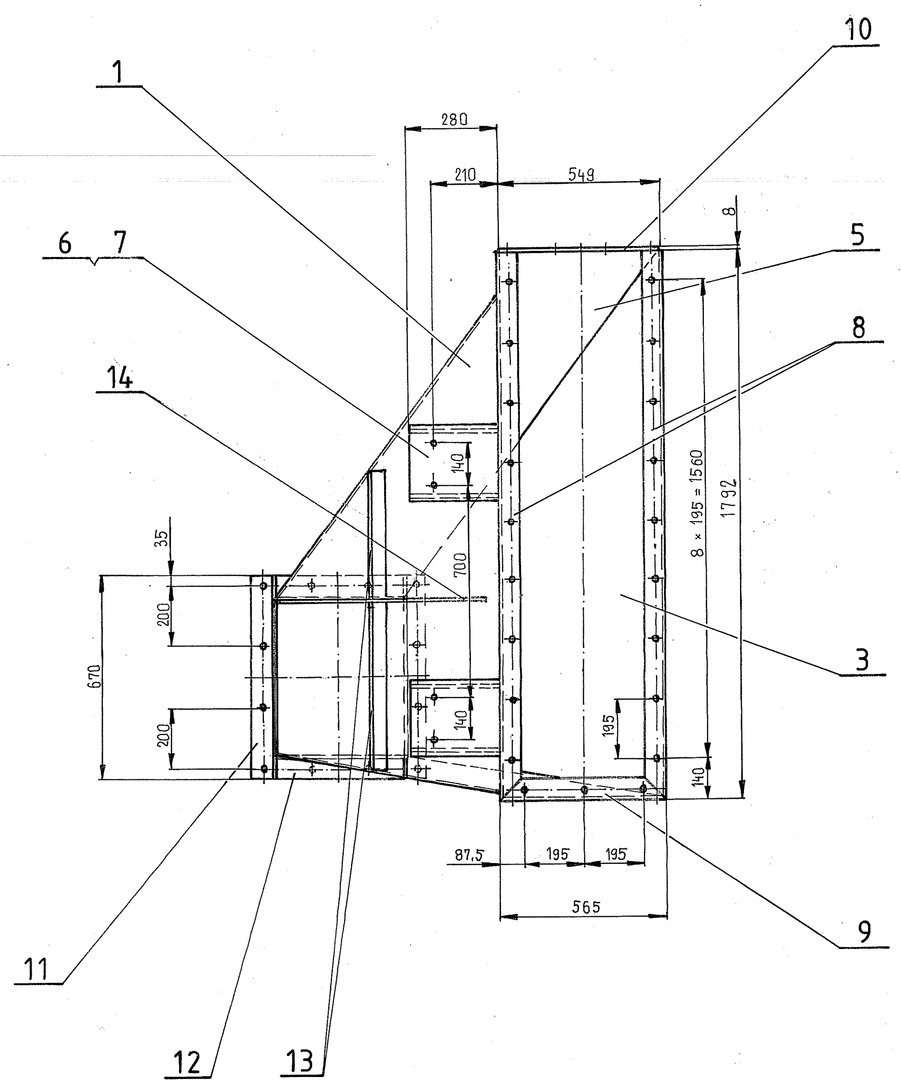


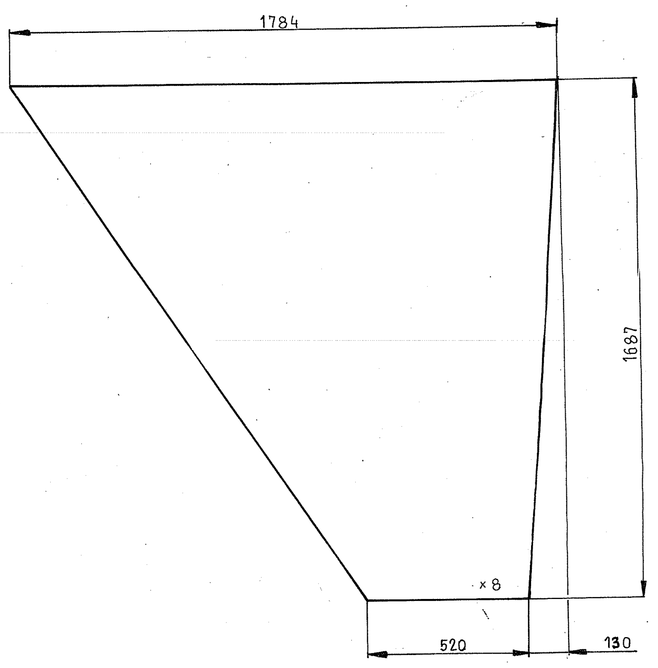




Poz. 1

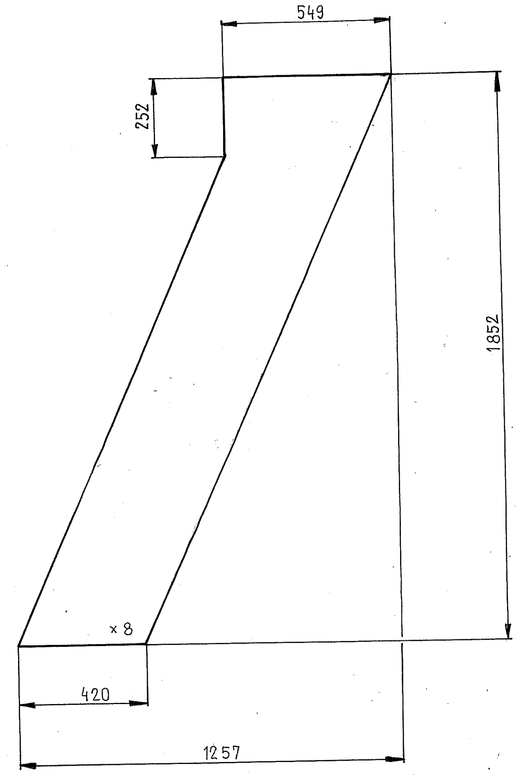


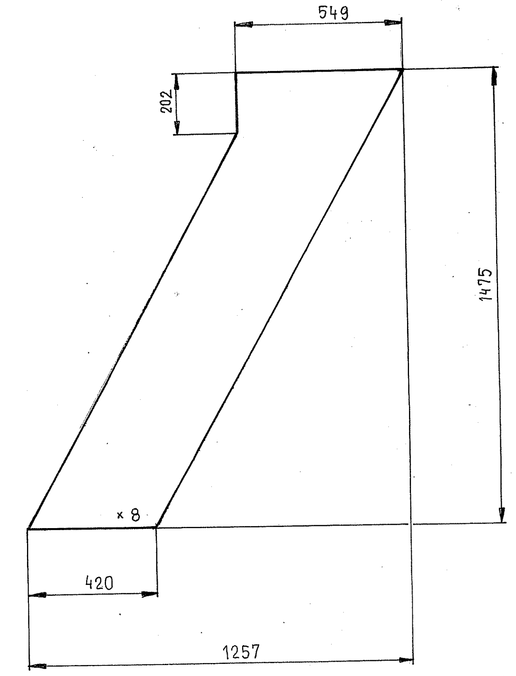

Poz. 3




Poz. 5

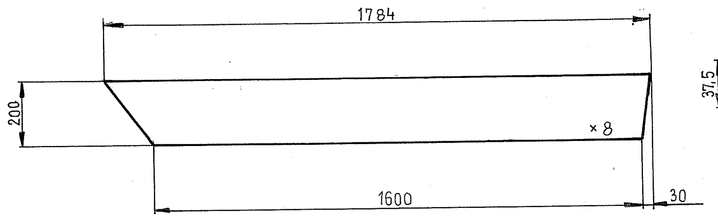


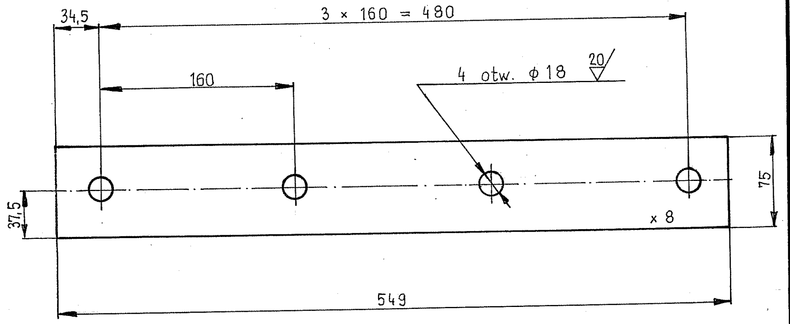

Poz. 4

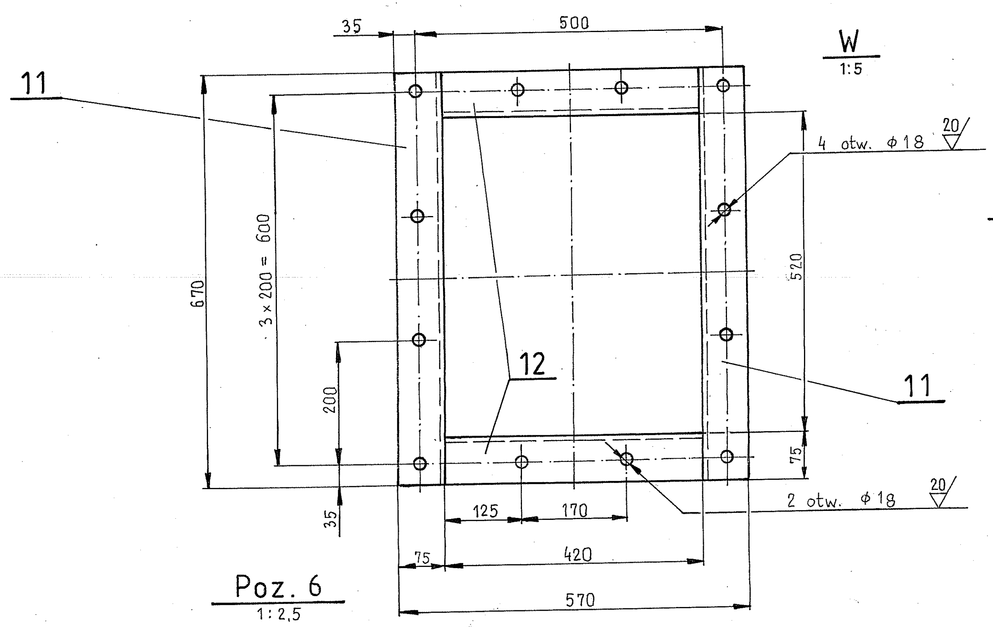



Poz. 10
1:2,5

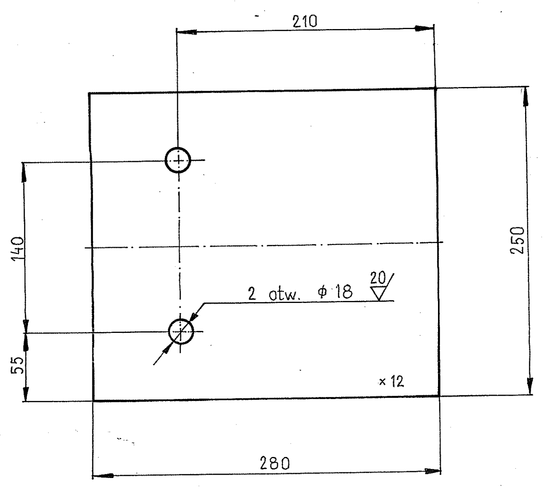
Poz. 2



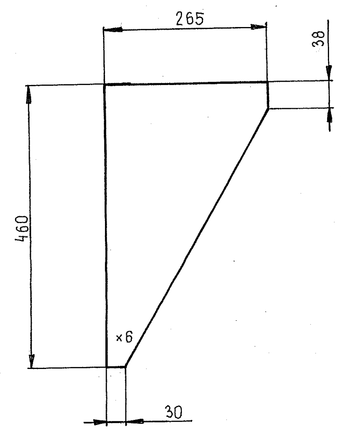




Poz. 6
1:2,5




Poz. 7
1:5




## Uwaga:

1. Całość spawać spoiną pachwinową ciągłą 0,7 cieńszego elementu, oraz 8 ▽
2. Poz. 6, 7 spawać przy montażu
3. Wymiar w (*) ustalić przy montażu
4. Konstrukcję zabezpieczyć antykorozyjnie:
   - gruntować farbą ftalową przeciwrdzewną minimową 60 %
   - warstwa wierzchnia 2 × emalia chlorokauczukowa
5. 1 × jak na rys., 1 × lustrzane odbicie.

| Poz. | Nazwa części | Ilość | Materiał | Nr normy lub rys. | Masa 1 szt. | Masa razem |
|---|---|---|---|---|---|---|
| 14 | Pręt płaski 70 × 6 × 1300 | 1 | St3SX | PN-84/H-93000 | 4,3 | 4,3 |
| 13 | Pręt płaski 70 × 6 × ..... | 1 mb | St3SX | PN-84/H-93000 | 3,3 | 3,3 |
| 12 | Kątownik 75 × 75 × 8 × 420 | 2 | St3SX | PN-84/H-93000 | 3,8 | 7,6 |
| 11 | Kątownik 75 × 75 × 8 × 670 | 2 | St3SX | PN-84/H-93000 | 6,1 | 12,2 |
| 10 | Blacha gr. 8 × 75 × 549 | 1 | St3SX | PN-83/H-92120 | 2,6 | 2,6 |
| 9 | Kątownik 75 × 75 × 8 × 565 | 1 | St3SX | PN-84/H-93000 | 5,1 | 5,1 |
| 8 | Kątownik 75 × 75 × 8 × 1792 | 1+1 | St3SX | PN-84/H-93000 | 16,2 | 32,4 |
| 7 | Blacha gr. 6 × 265 × 465 | 4 | St3SX | PN-83/H-92120 | 3,2 | 12,8 |
| 6 | Blacha gr. 12 × 250 × 280 | 2 | St3SX | PN-83/H-92120 | 6,6 | 13,2 |
| 5 | Blacha gr. 8 × 1257 × 1852 | 1 | St3SX | PN-83/H-92120 | 50,7 | 50,7 |
| 4 | Blacha gr. 8 × 1257 × 1475 | 1 | St3SX | PN-83/H-92120 | 40,3 | 40,3 |
| 3 | Blacha gr. 8 × 1687 × 1784 | 1 | St3SX | PN-83/H-92120 | 122,0 | 122,0 |
| 2 | Blacha gr. 8 × 200 × 1784 | 1 | St3SX | PN-83/H-92120 | 22,0 | 22,0 |
| 1 | Blacha gr. 8 × 1450 × 1600 | 1 | St3SX | PN-83/H-92120 | 96,5 | 96,5 |

Masa całk. 425,0

Podziałka 1:10

Zastęp.

Zastęp. przez

PSK

KOMORA DMUCHOWA

F-S 1167